THE SYNTHESIS OF A SOLUBLE,

UNSYMMETRICAL PHTHALOCYANINE

ON A **POLYMER SUPPORT**

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SUMMARY: A 1% crosslinked divinylbenzene-styrene copolymer was used in the preparation of the unsymmetrical 2-(6'-hydroxyhexoxy)-9,16,23-triisopropoxyphthalocyanine, soluble in common organic solvents.

Interest in phthalocyanines as potential photocatalysts for energy conversion processes is widespread. $^{\rm 1}$ Most phthalocyanines used in these studies are simple metallophthalocyanines symmetrical tetra or even octasubstitutedphthalocyanines. $^{\mathrm{2}}$. The possibility of using chemically modified electrodes 3 by attaching unsymmetrical phthalocyanines to them exclusively at one linkage prompted us to seek methods to prepare unsymmetrical phthalocyanines containing a single functional group handle.

The difficulties encountered in synthesizing an unsymmetrical phthalocyanine are twofold. Firstly, condensation of two different phthalonitriles in a standard synthesis^{4,5} could give a statistical distribution of mono, di, tri and tetrasubstitutedphthalocyanines.⁶ Secondly, the notorious insolubility of phthalocyanines in organic solvents such as toluene, methylene chloride, or ether precludes chromatographic separations of the statistical mixtures obtained. We have shown⁷ that we can solve the statistical problem described above by using insoluble polymer supports for the syntheses of the related unsymmetrical meso-tetraarylporphyrins and we felt that solid phase technology^{8,9} could be used advantageously in the synthesis of an unsymmetrical phthalocyanine. Although 4-tert-butylphthalonitrile (1) can be used to prepare soluble symmetrical tetra-tert-butylphthalocyanines $^{10,11},$ it transpires that $\underline{1}$ can only conveniently be prepared in small quantities by the reported method 10 and was unsuitable for our purposes. A new 4-substitutedphthalonitrile leading to a new soluble phthalocyanine was thus required.

Treatment of 4-nitrophthalonitrile (<u>2</u>) with isopropanol and potassium carbonate 12 gave 4isopropoxyphthalonitrile (3), mp $58-58.5^{\circ}$ in 39% yield. Conversion of 3 with ammonia gave

the diiminoisoindoline $\frac{4}{3}$, which was not purified but used directly in subsequent condensa-
tions. $4,5$ In a similar but modified procedure. 17 mmol of 2 reacted with 17 mmol of the m In a similar but modified procedure, 17 mmol of 2 reacted with 17 mmol of the monotetrahydropyranyl ether of 1,6-hexanediol and powdered KOH in freshly distilled dimethylformamide (DMF) at 100° for 15 hr to give intermediate 5 , which on hydrolysis with 4N HCl gave 4- $(6'$ -hydroxyhexoxy)phthalonitrile (6) , as a viscous oil, in 27% yield. NH

For the mixed condensation a polymer-bound diiminoisoindoline was required. This compound was prepared in two ways. Polymer-bound trityl chloride $(7)^{8,9,13}$ was converted to the polymer -bound monotrityl ether of 1,6-hexanediol $(8)^{13}$. Treatment of 7.3g of 8 with 25% KOH and Adogen 464 in nitrobenzene at 60° for 22 hr in the presence of excess 2 (7.5g) in a modification of Fréchet's three phase reaction¹⁴ yielded 7.3g of the polymer-bound phthalonitrile (9). Hydrolysis of 1.0g of 9 in 30ml of 0.35 N HCl (dry gas) in dry dioxane at 20° yielded 0.26 mmol of 6 per gram of 9 by route a. Alternatively, polymer 7 reacted with 6 in pyridine, methylene chloride, and p-N,N-dimethylaminopyridine (DMAP) to give 9. Hydrolysis of 1.0g of 9, prepared via route b gave 0.53 mmol of 6 per gram of 9. Infrared spectroscopy (IR) (KBr) of 9 showed C \in N str. at 2240 cm $^{-1}$. The 13 C NMR (polymer swollen in CDCl₃) showed absorbances at 162.0, 145.0, 117.2, 115.2, 86.3, 83.8, 69.1, 63.2, 29.8, 28.6 and 25.7 consistent with the assigned structure and with our recently described 13 C NMR of $\overset{ }{\text{8}}$. 15 Conversion of $\overset{ }{\text{9}}$ into the polymerbound diiminoisoindoline (10) was accomplished as for $\frac{1}{4}$ and the absorbance in the IR at 2240 cm^{-1} for <u>9</u> had completely disappeared in <u>10</u>. A suspension of 1.5g of <u>10</u> and an excess (1.24g) of 3 in a 1:l mixture of dry DMF and 2-dimethylaminoethanol was heated to reflux under argon for 20 hr with vigorous stirring. The mixture was filtered to give a dark green filtrate and a dark green-black polymer. The filtrate on evaporation and purification by column chromatography on silica gel (ether-pet. ether, 7:3) gave $0.32g$ of $2,9,16,23$ -tetraisopropoxyphthalocyanine(11), as a dark, blue solid of related isomers, very soluble in CH_2Cl_2 , CHCl₃ and even benzene. The dark green-black polymer (12) was extracted with methylene chloride in a Soxhlet extractor to remove any absorbed 11. The polymer was thus able to "fish out" the unsymmetrical phthalocyanine from a sea of polysubstituted phthalocyanines in the filtrate. Hydrolysis of 1.5g of 12 (prepared via route b) as for 9 for 51 hr and extraction of the polymer with CH_2Cl_2 in a Soxhlet extractor yielded upon evaporation 0.25g of a crude dark green residue. Chromatography on alumina with ethyl acetate-methanol (3:1) yielded 0.146g of 2-(6'-hydroxyhexoxy)-9,16,23-triisopropoxyphthalocyanine (13), as a deep, blue solid, in 24% yield as a mixture of related isomers. Compound 13 was very soluble in THF, MeOH and moderately soluble in $\mathtt{CH_2Cl_2}$ CHCl $_3$ and acetone. Both 11 and 13 gave parent ions in their mass spectra at 746 and 804 respectively using a field

desorption probe¹⁶. The ¹H and ¹³C NMR spectra of 11, 13, and their precursors 3 and 5 were consistent with the assigned structures¹⁷. ACKNOWLEDGEMENT: This work was supported by Petroleum Research Fund of the American Chemical Society and the Natural Sciences and Engineerin Research Council of Canada.

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- 17.3: IR (KBr) 2220 cm⁻¹; δ (CDC1₃) 7.88-7.18 (m) Ar, 4.73 (heptet, J=6.0) (CH₃)₂CHO, 1.42 (d, J=6.0), $\text{(CH}_3\text{)}_2$ CHO; δ ¹³C 161.10, Arc-0, (135.11, 120.29, 119.91, 117.13, 115.73, 115.28, 106.25) Ar, CN, 71.64 (CH₃)₂CHO, 21.48 (CH₃)₂CHO. 5: IR(neat) 3400, 2200 cm⁻¹; δ (CDC1₃) 7.83-7.13 (m) Ar, 4.10 (t, J=6.0) CH₂OR, 3.66 (t, J=6.0) CH₂OH, 2.95 (br.s), OH, 1.50 (m) $(CH₂)₄$, δ ¹³ C (CDC1₃): 162.18, Arc-0, (135.17, 119.56, 119.34, 117.36, 115.70, 115.28) Ar, CN, 69.21 CH₂0-Ar, 62.66 HOCH₂, (32.49, 28.73)OCH₂CH₂, (25.63, 25.44) OCH₂CH₂. 11: IR (KBr) 3280, 1620, 1240, 1100, 1090, 1010, 960cm⁻¹; δ (CDC1₃) 8.02-6.62 (m) Ar, 5.23-4.53 (m) $(CH_3)_2$ CHO, 1.66 (d, J=6.0) (CH₃)₂CHO; δ ¹³C (CDC1₃) 159.17 Arc-0, (147.19, 136.99, 128.20, 127.93, 123.01, 118.89, 118.61, 106.24, 105.60, Ar, C/N , 70.42 (CH₃)₂CHO, (22.59, 21.83) (CH_3) ₂CH0. UV(CH_2Cl_2)706 (log e, 4.64), 670 (4.58), 640 (4.19), 608 (3.98), 388 (4.09), 342 (4.40) nm. <u>13</u>: IR (KBr) 3400, 3280, 1620, 1260, 1240, 1095, 1015 cm⁻¹; 6¹³C (CDCl₃) 159.2 $ArC-0$, (147.0, 137.1, 123.1, 117.4, 105.8, 103.8) Ar, C=N, 70.3 (CH₃)₂CH₀, (69.3, 68.2) $ATOCH_2$, 62.9 CH₂OH, (32.9, 29.6) OCH₂CH₂, (26.1, 25.9) OCH₂CH₂CH₂, (26.1, 25.9) OCH₂CH₂CH₂, 22.5 (CH_3) ₂CH. UV (CH_2C1_2) 705 (log e, 4.55), 669 (4.51), 643 (4.21), 609 (4.01), 390 (4.11), 343 (4.40).

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